

SOUTH PRODUCTION NOTES

February 2, 2015
7-3 Shift Notes

BASF EMPLOYEES

7 Last Recordable
585 Last Lost Time

168 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Si-1624:

SI-1624- Running- stay about 6-8 bags ahead of Calciner.
Midnight shift: Continued.
Day shift:
Afternoon shift:

#1 RC / Si 1624:

Running. Calcined material should be pink. Keep an eye out for Dark pink and tan material. Remember to use auto sampler. Remember SA.
Midnight Shift: Continued. It's PINK!
Day shift:
Afternoon shift:

Exhaust to F1 when feeding

#2 MED line / Cu 0560:

Running Cu-0560 trial. Ran two batches Sunday. Out of inserts.
Midnight shift: Down-inserts.
Day Shift:
Afternoon Shift:

#2 RC/ Cu 0560:

Calciner lit holding until Monday for calcining material.
Midnight shift: Holding
Day Shift:
Afternoon Shift:

Exhaust to F1

#3 MED/ D-0703:

Running D-0703, Waiting to finish re-screens
For Midnight shift: NA
For Day Shift: NA
Afternoon Shift: NA

#3 RC / D 1780 NAQ :

Hold. May need to rescreen bag #21.

Midnight shift: Fed last of rescreens. Will have to confer with John/lab if there is any more to rescreen.

Day shift:

Afternoon Shift:

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Screener cleaned and installed cleaning kit. Running

Midnight shift: Continued.

Day Shift:

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu 0539:

Running- Be sure to get SA for every pallet- more material in docks

Midnight Shift: Continued.

Day shift:

Afternoon shift:

Exhaust to 5 DC

#6 RC & Dryer / D-0257

Cleaning. Sly scrubber clean out has been changed to next Thursday. Do not slam HC-11 elevator inner cage door!

Midnight shift: No change.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Need to monitor tank. Make adjustments as needed.
Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.
See Revised batch sheets in the MOD.
Midnight Shift: Made batch.
Day Shift:
Afternoon Shift:

7 Tank KLP solution:

Monitor solution- Making batches
Midnight Shift: Tank is just about empty. Made a batch on the pfaudler.
Day Shift:
Afternoon shift:

Old Pfaudler / D-0257:

Clean as manpower permits.
Midnight Shift: NA
Day Shift: NA
Afternoon shift: NA

National Dryer: D-0222

Repaired and Feeding material
Midnight Shift: Continued.
Day shift:
Afternoon Shift:

PK Blender 3917 Pill Mix:

Running pill mix- should get 4 batches per shift.
Midnight Shift: Manpower
Day shift:
Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned
Afternoon shift: NA
Midnight shift: NA
Day shift: NA

Tower 3 / Cu 0860:

Hold
Midnight Shift: Hold.
Day shift:
Afternoon shift:

Tower 6 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift: Hold.
Afternoon shift:

North Screener / Cu-0860:

Out of Cu 0860 material
Midnight shift: Hold
Day shift: Hold.
Afternoon shift: hold

South Screener / Cu-0860:

Out of Cu 0860 material
Midnight shift: Hold
Day shift: Hold.
Afternoon Shift: hold

#2662 (west) Pill Machine / Al-3917 T 3/16”:

Trying to keep running, WOW for Wire to clutch
Midnight shift: Manpower.
Day Shift:
Afternoon shift: Manpower.

#2664 (east) Pill Machine / Al-3917 T 3/16”:

Continue to run.
Midnight shift: NA
For Day Shift: NA
Afternoon shift: NA

TK #2 / V 2046/V 2010:

Running V2010 base - need to have BI mill ready to run by Monday morning.
Midnight shift: Continued.
Day Shift:
Afternoon shift:

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.
Need to resample every drum from lot 205, 206, 207, 208, 209, 210.
Midnight shift: Continued.
Day Shift:
Afternoon shift:

Harrop Kiln / Al 3920:

Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.

Midnight shift: Continued. No more bags left to feed.

Day Shift:

Afternoon shift:

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

Midnight shift: No activity

Day shift: No change.

Afternoon Shift: NA

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) #1 Line/#1RC
- 3) #2 Line/#2RC
- 4) #5 RC
- 5) South PK (Selexsorb/Al Pill Mix)
- 6) Horne Tableting Machines
- 7) #4 Tunnel Kiln
- 8) #1 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln